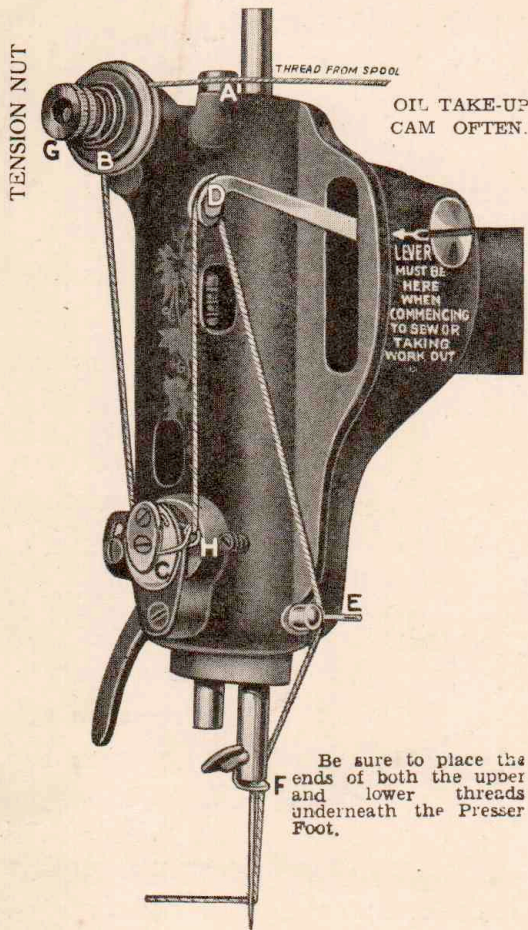


INSTRUCTIONS.

Jones' SPOOL Machine.

TO THREAD THE MACHINE.

Place the bobbin of thread on the Bobbin Peg, pass the thread between the Thread Check **A**, then between the Tension Discs **B**, down under the Thread Controller **C**, then through the Take-up **D** and down behind the Thread Guides **E** and **F**, and lastly through the Needle Eye, the thread running from right to left. See that the thread is pulled into the Thread Controller **C** until it passes both little hooks and within the bend of the Controller Spring.



THE UPPER THREAD TENSION IS ADJUSTED

by means of the Milled-head Nut **G**. By turning the Nut **G** towards the operator it increases the tension, and by turning the Nut **G** away from the operator it decreases the tension. Be sure you lower the Presser Foot before attempting to adjust the needle thread tension.

SETTING THE NEEDLE.

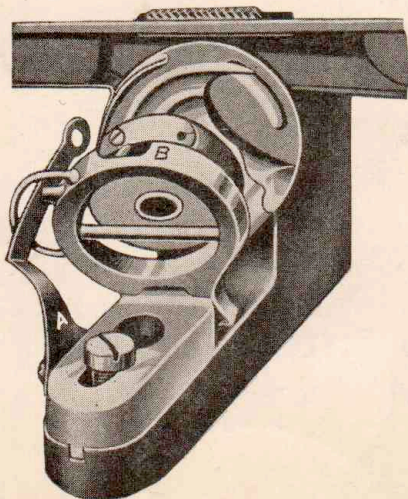
The Needle in this "SPOOL" MACHINE is **SELF-SETTING**. The operator simply pushes the Needle up the hole in Needle-Bar as high as it can possibly be got, with its long groove to the right hand, secure the Needle firmly with the Needle Screw, and the Needle is correctly set. Be sure the Needle is pushed up as far as it will go. This is important.

TO TAKE THE SPOOL AND CASE OUT OF THE MACHINE.

Remove the Slide; place the thumb of the left hand against the spring **A** and the first finger on the Spring Guard, press the Spring from you, pull down the Spool Holder **B**, and the Spool and Case can be withdrawn easily.

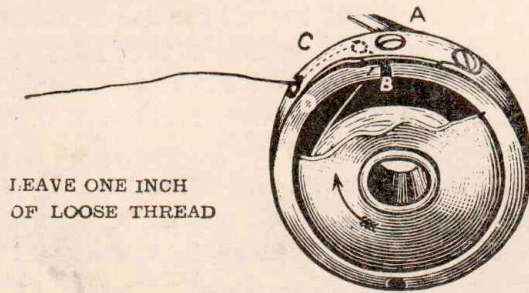
TO REPLACE THE SPOOL AND CASE.

Place the Spool and Case on the Spool Holder, with the Spool next to the Rotating Hook, then turn up the Spool Holder until locked by the Catch Spring **A**. Be sure to have the Pin or Wire on the Spool Case, in the opening on the Spool Holder.



INSTRUCTIONS.

Jones' SPOOL Machine.



LEAVE ONE INCH
OF LOOSE THREAD

TO FIX THE SPOOL IN THE SPOOL CASE AND TO ARRANGE THE TENSION.

Take the Spool Case in the left hand, with the right hand place the Spool in the Spool Case, the thread on the Spool running from left to right (see arrow on engraving); pass the thread into the slot **B**, drawing the thread under the Tension Spring **C**, as indicated by the dotted lines, and out at **D**, as illustrated; be sure and never leave less than one inch of loose thread, as shown on the engraving.

By turning the Tension Screw **A** to the right you increase the tension; by turning the Tension Screw **A** to the left you decrease the tension.

TO WIND THE SPOOL.

First disconnect the Balance Wheel by turning the large Milled-edge Nut towards you. This will enable you to wind the Spool without running the machine, and avoids the necessity of having to take the work from the machine and breaking the thread.

Place the bobbin of thread on the Bobbin Peg, pull the Winder into contact with the Belt, pass end of thread around the Spool two or three times, twisting the thread together with the thumb and finger, then wind until the Spool is filled. **Do not wind the Spool too full.**

TO ALTER THE LENGTH AND DIRECTION OF STITCH.

See the Stitch Regulator Handle near the Balance Wheel.

The highest position gives the longest forward stitch.

Depress the Handle to shorten the stitch.

Depress the Handle further to effect the reverse or backward stitch.

The lowest position gives the longest reverse stitch.

TO ALTER PRESSURE OF PRESSER FOOT.

Turn the milled-head screw at the top of the Presser Bar to the right to increase the pressure, and to the left to decrease the pressure.

Always turn the Balance Wheel away from you, not towards you.